Title: GATX Type GAT090 Underframe Data Collection Template	
	Page: 1 of 2

Location Designations:

1. Pad-to-Tank Welds (Designated with an 'A' code)

Code	Meets	<u>Description</u>	<u>Location</u>	<u>Includes</u>
A1	HM-201 SS-3 88.B.2	Front sill pad-to-tank transverse weld.	A- & B-Ends	Full length including weld around corner of pad.
A2	HM-201 SS-3 88.B.2	Front sill pad longitudinal welds.	AR, AL, BR, BL	Full length of weld to termination @ bolster.
А3	HM-201	Fillet weld in front sill pad-to tank cutout	A- & B-Ends.	Complete weld.
A4	HM-201	Sill pad longitudinal weld – outboard termination.	AR, AL, BR, BL	6" of weld from termination.
A5	HM-201	Front sill pad-to- bolster pad transverse weld.	A- & B-Ends	Complete weld.
A6	HM-201	Inboard termination of sill pad longitudinal welds.	AR, AL, BR, BL	Inspect 24" of weld including wrap around to weld termination @ 24" NWZ. On UTC-built cars inspect last 6" of weld termination.
A7	HM-201	Sill pad-to-bolster pad transverse weld.	A- & B-Ends	Complete weld.
A8	HM-201	Sill pad-to-tank slot welds.	A- & B-Ends	Last 6" of weld at each end of slot.
A9	HM-201	Bolster pad-to-tank transverse weld.	ARO, ARI, ALO, ALI, BRO, BRI, BLO, BLI	36" from junction with cradle pad.

Crack Orientation Codes:

PPM – Pad Parent Metal

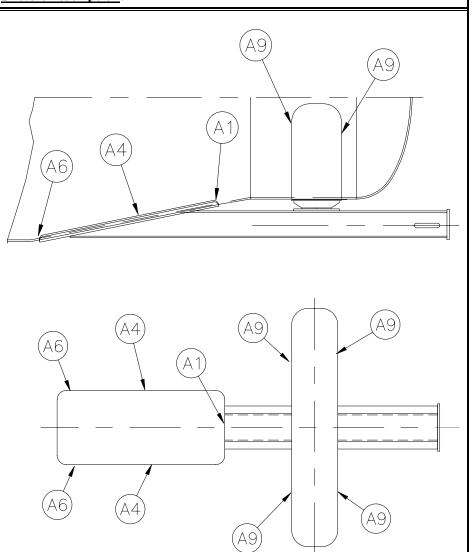
TPM – Tank Parent Metal

 $\boldsymbol{WTP}-Weld\ Toe\text{-}to\text{-}Pad$

 $\boldsymbol{WTT}-Weld\ Toe\text{-to-}Tank$

 $\mathbf{OTH}-\mathbf{Other}$

Sketch/Description:



Title: GATX Type GAT090 Underframe Data Collection Template		<u> </u>
		Page: 2 of 2

2. Sill-to-Pad Welds (Designated with an 'B' code)

Code	Meets	<u>Description</u>	Location	<u>Includes</u>
B1	SS-3 88.B.2	Transverse welds (top of sill flange).	A- & B-Ends.	Full length of weld, inspect form top of sill.
B2	88.B.2	Outboard termination of longitudinal weld (outside of sill).	AR, AL, BR, BL.	Last 6" of weld to termination.
В3	SS-3 88.B.2	Transverse welds (bottom of top sill flange).	A- & B-Ends.	Full length of weld from inside.
B4	88.B.2	Inboard termination of longitudinal weld (outside of sill).	AR, AL, BR, BL.	Last 6" of weld including any portion of weld that wraps around sill and connects with B44.
B22	88.B.2	Outboard termination of longitudinal weld (inside of sill).	AR, AL, BR, BL.	Last 6" of weld.
B44	88.B.2	Inboard termination of longitudinal weld (inside of sill).	AR, AL, BR, BL.	Last 6" of weld.



PPM – Pad Parent Metal

SPM – Sill Parent Metal

WTP – Weld Toe-to-Pad

WTS – Weld Toe-to-Sill

OTH – Other

